



CUSTOM DESIGNED SOLUTIONS

With over 30 years in the hangar and industrial door hardware business, the team at Leatherneck Hardware has developed a unique process for creating solutions for every problem. We listen closely and analyze your unique situation. Then our team of specialists designs hardware to meet your specific need.



THE COBURN LINE



In addition to our industrial and hangar door hardware, Leatherneck Hardware is proud to be the US National Distributor for Coburn Sliding Systems™. Coburn is a highly stylized line of sliding door hardware designed for unique architectural openings. Coburn Sliding Systems™, is the next generation in durable and smooth sliding door hardware systems. The product range includes:

- sliding glass partitioning
- commercial and industrial exterior applications
- stainless steel
- interior systems
- sliding and folding systems
- supplementary systems for special applications



DOOR HARDWARE SPECIALISTS

P.O. Box 1142 | Danville, Illinois 61832
888.442.4572 toll free | 217.442.4572 phone | 217.442.3613 fax

info@doorhdwe.com
www.doorhdwe.com



COMPANY OVERVIEW

Leatherneck Hardware, Inc. has been in business since 1977. From the beginning, our goal has been to continually improve the design and manufacture of hardware components for Aircraft Hangar Doors and Heavy-Duty Industrial Sliding and Rolling Doors. We have grown from a small component supplier to the highly specialized company we are today which includes the stylized line of Coburn Sliding Systems.

We know we're doing a good job if you don't notice our work.

SLIDING DOOR HARDWARE THAT WORKS!



OUR PRODUCTS

Our products are used widely by many of the leading specialty door manufacturers, building manufacturers, architects, and spec writers worldwide. We manufacture a standard line of door hardware, but also specialize in custom design orders. Whether new construction, repair or retrofit, Leatherneck Hardware has a long history of creative solutions to any door hardware project. Our Sliding Door Hardware is second to none in the industry.



REASONS TO THINK LEATHERNECK HARDWARE

International specialists in Replacement Hardware for Aircraft Hangar Door and Industrial Door needs

Wide range of experience in design and manufacture of sliding door hardware ranging from closet doors to the largest aircraft hangar doors

All sizes of Bottom Roller Assemblies and Top Guide Assemblies

Orders custom-made to your specifications

Fast turnaround of quotes, in stock items, and custom made products

Wide range of products in stock and ready to ship

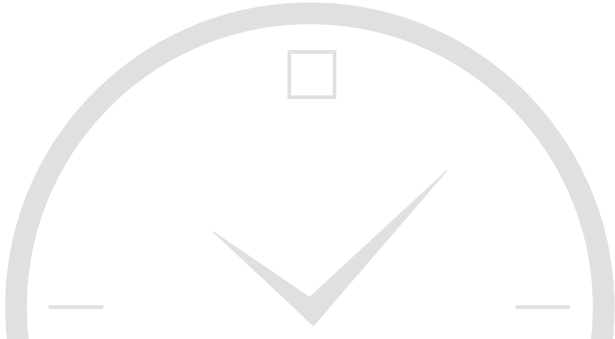
Assistance available to help with installation

Friendly service with support after the sale

Warranty available on all materials

SAME DAY SERVICE

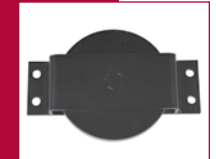
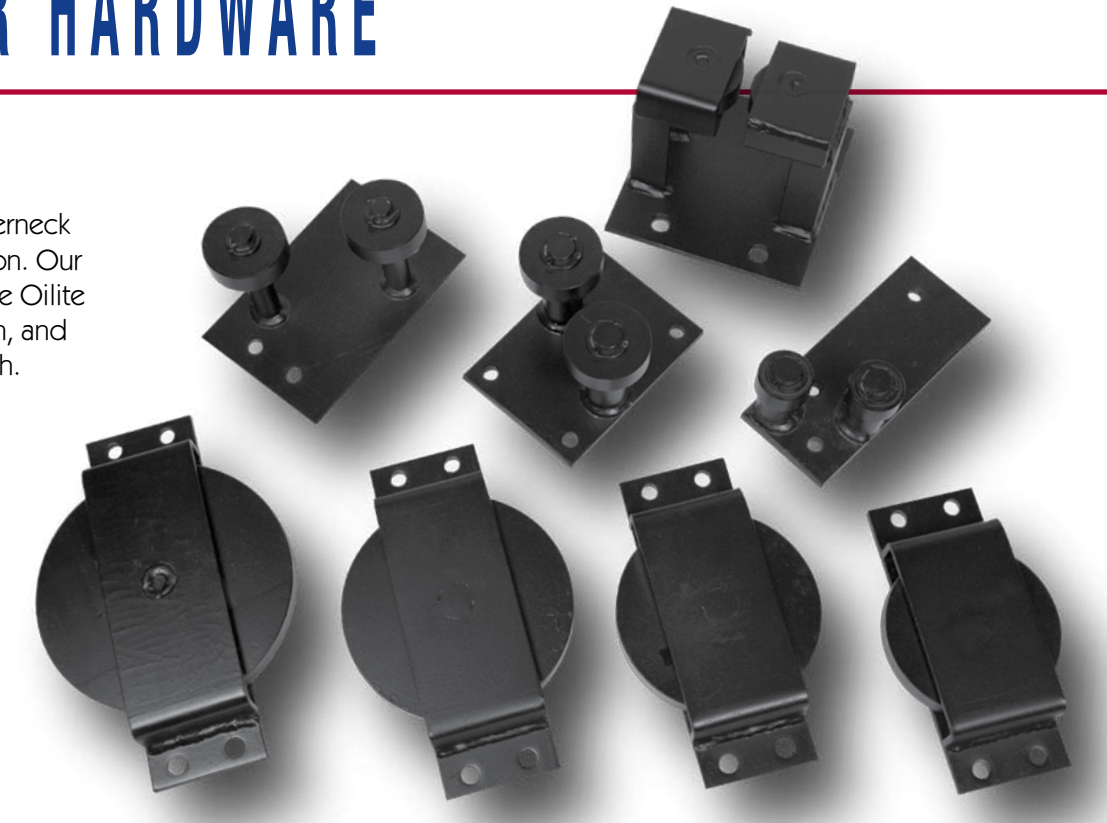
We know you need information quickly, so in most cases we return your quote within 24 hours. We work with you to create the best solution for all of your door hardware needs.



HANGAR DOOR HARDWARE

TOP GUIDES

No matter what your need, Leatherneck Hardware has a Top Guide solution. Our wheels are equipped with bronze Oilite bushing for permanent lubrication, and are built for durability and strength.



Single Wheel Top Guide

Our Single Wheel Top Guide is a substantial top guide designed to handle large wind load on openings with little deflection. Standard sizes range from 5" diameter to 10" diameter wheels, with special sizes available upon request.

Double Wheel Top Guide

As with our Single Wheel Top Guide, our Double Wheel Top Guide is designed to handle large wind loads. For wide panels (10" or wider). Standard with 6" diameter wheels. Wheel and hole spacing as required.

I-Beam Top Guide

Our I-Beam Top Guide is designed to allow for slight roof deflection for doors using at least an 8" channel. Wheel spacing and leg height as required for beam size and deflection. Load rating based on leg height.

Single Angle Top Guide

Our Single Angle Top Guide is built for straight sliding doors not over 6" thick. Multiple parallel doors are readily guided with minimum superstructure metal. One guide angle per door run. Ideal for use with our 9" or 12" Bottom Rollers. Also available with rubber bumper stops. Made right or left hand.

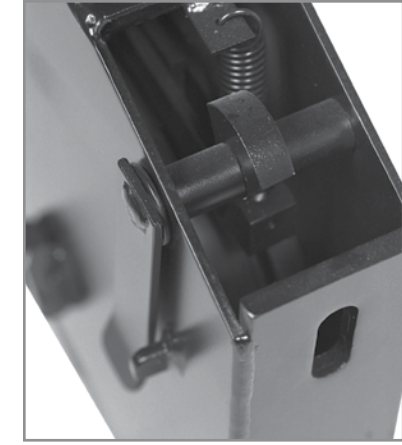
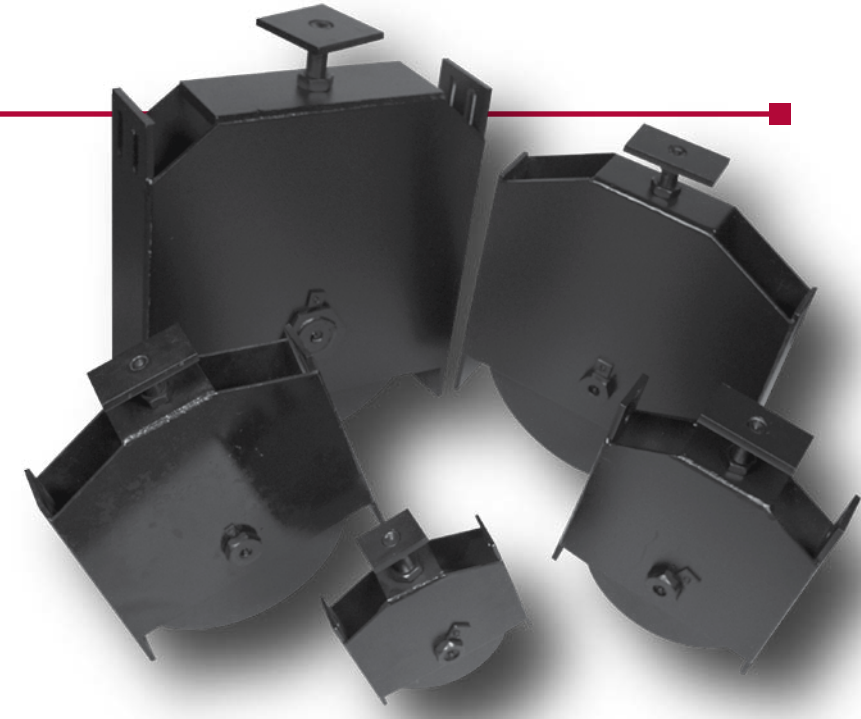
Telescoping Top Guide

The Telescoping Top Guide works for large doors where greater roof deflection is required. Supplied with 4 each horizontal and 4 each vertical rollers. Units are sized per application.

BOTTOM ROLLERS

Our wheels are machined from solid steel plate for durability and strength. Standard sizes range from 6" to 24" diameters. When required, for larger doors under extreme loads, wheels are machined from carbon steel and treads are flame hardened to a required Brinell hardness. Standard or custom retro-fit.

Bearings are tapered roller type, arranged so that both the vertical loads and the horizontal wind loading will be transmitted from the door through the bearings. The bearings are provided with a dust seal to retain the grease and prevent the entrance of dirt. Axles are equipped with grease fittings for pressure lubrication.



Bottom Roller Locking Brake Assemblies

Our bottom roller can be fitted with a locking brake. This brake is used for locking the door in place at any location in the opening; however, it is not designed to stop the door in motion.

ACCESSORIES

Some of the Accessories that we manufacture are: Bar Pulls, Cable Reeving Systems, Door Handles, and Door Stops



COMMERCIAL DOOR HARDWARE

I-BEAM TROLLEY

Our I-Beam Trolleys are designed to be used for very heavy doors where the service conditions are severe, radiation doors, blast doors and sound proof doors. Precisely machined wheels are equipped with Timken tapered roller bearings supplying a combination radial and thrust load capability for a lifetime of maintenance-free service. Axles are equipped with grease fittings to allow for pressure lubrication. Wheel flanges on trolleys are hardened starting from 3-ton capacity and larger.



STRAP HINGES

Our heavy duty industrial Strap Hinges are designed to be used for large wood or metal doors. Quality engineered, we have a hinge for your every need. Our standard hinges may be adapted for special applications to meet your requirement. We use quality ball bearings as a standard, however, disc bearings are available upon request. Design assistance is also available. Standard finish is black enamel. We custom manufacture many different sizes and types of Strap Hinges.

REPLACEMENT DOOR HARDWARE

We've earned a reputation as the very best at developing replacement hangar and industrial door hardware that works as well as, if not better, than the original. We design our replacements around your parts so you don't have to modify your door for the parts to fit. We provide quick turnaround to keep from having your door down. With reasonable pricing and expert customer service, our customers worldwide know us as "Door Hardware Specialists."



DOOR HARDWARE SPECIALISTS